



POWER STEERING PUMP, Gi

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3850491	1	Power steering pump	
2	3854168	1	Hose, Cylinder to oil cooler	
3	3852497	1	O-ring, Pressure hose to steering pump	
4	3852839	1	Hose, Oil cooler to steering pump	Return
5	3856251	1	Hose, Gimbal to cooler	
6	3860084	1	Pulley, P/S pump	
7	3853967	1	Hose, P/S pump to pressure valve	
8	3852079	1	Nut, Oil cooler & bracket assy	
9	3853236	1	Spacer, Oil cooler	
10	3852126	1	Screw, Oil cooler & bracket assy	
11	3851921	1	Oil cooler	
12	3852177	1	Nut, P/S cooler clamp to reservoir	
13	3852837	1	Clamp, P/S hoses to head	Port, rear
14	3852093	1	Stud, Clamp, P/S cooler	
15	3852490	1	Clamp, Hoses to front mount	
16	3853786	2	Clamp, Hose, oil cooler, water	
17	3852196	2	Clamp, Hose, P/S pump to oil cooler	Return
	3852196	1	Clamp, Hose, P/S cylinder to oil cooler	Return
18	3853786	1	Clamp, Hose, water to gimbal hsg	SX
19	3858236	1	Hose, Cooler to pump	
20	3852218	1	Clamp	
	3852058	1	Washer, Oil cooler clamp to reservoir	Not shown